

Load Capacity with Bioinspired Structural Forms in Lightweight Bridge Components: Lifecycle Assessment

Timothy Hung*, Ka-Man Tsang

Department of Architecture and Civil Engineering, College of Engineering, City University of Hong Kong, Hong Kong, Hong Kong SAR, China

Corresponding author: timothy.hung@cityu.edu.hk

Abstract

The integration of bioinspired structural forms into civil infrastructure offers a profound opportunity to enhance material efficiency and mechanical performance. This paper investigates the methodology of predicting the load capacity of lightweight bridge components that utilize bioinspired geometries, specifically those mimicking trabecular bone and hierarchical leaf venation. By coupling structural performance prediction with Lifecycle Assessment, this research provides a comprehensive evaluation framework that balances mechanical integrity with environmental sustainability. Through extensive modeling and simulation, morphological traits derived from biological systems were translated into parametric structural components. These components were subsequently evaluated for ultimate load capacity under various stress states using advanced predictive algorithms based entirely on material property descriptors and geometric parameters. Simultaneously, a rigorous Lifecycle Assessment was conducted to quantify the embodied energy, carbon footprint, and resource depletion associated with the manufacturing and deployment of these novel structures. The findings demonstrate that bioinspired components not only meet the rigorous load capacity requirements of lightweight bridge systems but also significantly reduce the lifecycle environmental impacts compared to traditional monolithic designs. This synergy between biomimetic structural engineering and environmental assessment establishes a new paradigm for the development of sustainable, high-performance transport infrastructure.

Keywords: Bioinspired Structures; Load Capacity; Lifecycle Assessment; Lightweight Bridges; Bioinspired Structural Forms

1. Introduction

1.1 Context and Motivation

The design and construction of civil infrastructure are currently undergoing a massive transformation driven by the dual imperatives of structural optimization and environmental sustainability. Bridge engineering, in particular, demands components that can withstand immense dynamic and static loads over extended periods while minimizing material usage and dead weight. Lightweight bridge components have emerged as a critical solution to these challenges, enabling longer spans, reduced foundation requirements, and more efficient transportation of prefabricated parts. In the pursuit of optimal lightweight designs, researchers and engineers are increasingly turning to the natural world for inspiration. Over millions of years of evolutionary pressure, natural systems have developed highly efficient structural forms that maximize strength and stiffness while utilizing minimal material resources. These bioinspired structural forms, ranging from the porous internal structure of human bones to the intricate cellular networks of plant stems, offer invaluable blueprints for the next generation of load-bearing structural elements. However, adopting these complex geometries into large-scale engineering applications requires a fundamental understanding of their load-carrying mechanisms and an ability to accurately predict their mechanical performance under real-world conditions [1]. Furthermore, as the

global imperative to mitigate climate change intensifies, the structural efficiency of bridge components must be evaluated in tandem with their environmental impact throughout their entire lifespan.

1.2 Problem Statement

Despite the theoretical advantages of bioinspired structural forms, their practical implementation in lightweight bridge components remains limited by significant analytical and evaluative challenges. The complex, often irregular, and hierarchical nature of biomimetic geometries makes the prediction of their load capacity exceptionally difficult using conventional analytical models. Traditional structural analysis methods often rely on simplifying assumptions that fail to capture the localized stress concentrations and non-linear deformation behaviors inherent in highly porous or cellular structures [2]. Consequently, there is a pressing need for advanced predictive frameworks capable of accurately determining the ultimate load capacity of these intricate components without resorting to computationally prohibitive or overly conservative estimation techniques. Furthermore, the evaluation of novel structural components is frequently restricted to mechanical metrics, completely ignoring the environmental consequences of their fabrication, maintenance, and eventual disposal. A high-performance bioinspired component may necessitate complex, energy-intensive manufacturing processes, such as specialized additive manufacturing, which could negate the environmental benefits gained through material reduction [3]. Therefore, assessing the true viability of bioinspired lightweight bridge components requires a holistic approach that seamlessly integrates structural load capacity prediction with a rigorous Lifecycle Assessment.

1.3 Research Objectives

This research aims to bridge the gap between structural biomechanics, predictive modeling, and environmental sustainability by developing a comprehensive framework for evaluating bioinspired lightweight bridge components. The primary objective is to formulate a robust methodology for predicting the load capacity of bridge elements designed using principles derived from trabecular bone and hierarchical plant structures. This involves establishing relationships between specific biological morphological parameters and macroscopic mechanical properties such as yield strength, stiffness, and ultimate load-bearing capacity. A secondary objective is to embed these predictive structural models within a comprehensive Lifecycle Assessment framework. By quantifying the environmental impacts across all stages of the component lifespan, from raw material extraction to end-of-life recycling, this study seeks to determine the ecological trade-offs associated with manufacturing complex bioinspired geometries. Ultimately, this paper strives to provide engineers and designers with a multi-objective evaluation tool that facilitates the selection of structural forms capable of delivering both superior mechanical performance and substantial environmental benefits in lightweight bridge applications.

2. Literature Review and Background

2.1 Bioinspired Engineering in Structural Design

The application of biological principles to engineering design, commonly known as biomimetics or bioinspired engineering, has yielded significant advancements across various disciplines. In the context of structural engineering, the focus has largely been on replicating the material efficiency and resilience found in natural load-bearing systems. Trabecular bone, for example, features a highly optimized, porous internal architecture that aligns its material distribution along the principal lines of principal stress [4]. This structural adaptation ensures maximum strength with minimum mass, an attribute highly desirable in lightweight bridge engineering. Previous studies have attempted to translate the anisotropic cellular structure of trabecular bone into metallic and polymeric structural nodes using advanced parametric modeling techniques [5]. Similarly, the hierarchical structural organization observed in natural systems, such as the venation patterns in large leaves or the concentric layered structures of wood, has been studied for its ability to prevent crack propagation and distribute loads uniformly [6]. By abstracting these biological strategies into geometric algorithms, engineers have generated synthetic structures that exhibit remarkable resistance to bending and torsional forces. However, the majority of literature in this domain focuses on small-scale components or relies on idealized loading conditions that do not accurately represent the complex, multi-axial stress states experienced by actual bridge infrastructure.

2.2 Load Capacity Prediction Methods

Predicting the maximum load a structure can sustain before failure is a fundamental requirement in civil engineering. For conventional, solid-geometry bridge components, analytical methods based on classical mechanics are well established and highly reliable. However, the introduction of bioinspired cellular and hierarchical geometries introduces significant complexity. The mechanical behavior of these structures is governed not only by the intrinsic properties of the base material but also by the relative density, cell topology, and strut thickness of the biological abstraction [7]. Researchers have increasingly turned to computational modeling to estimate load capacities. While these methods provide detailed insights into localized stress distributions, they are often computationally expensive and require extensive validation against physical prototypes [8]. Recently, alternative predictive approaches have begun to emerge, utilizing large datasets of structural simulations to develop predictive algorithms. These data-driven models attempt to map geometric parameters directly to overall structural performance metrics, offering a faster and often more versatile method for estimating load capacity during the preliminary design phases. Despite these advancements, predicting the post-yield behavior and ultimate failure modes of complex biomimetic structures under dynamic bridge loading remains a significant challenge that requires further methodological refinement [9].

2.3 Lifecycle Assessment in Civil Infrastructure

Lifecycle Assessment has become an indispensable tool for evaluating the environmental sustainability of products and processes. In civil infrastructure, Lifecycle Assessment provides a structured methodology to quantify the total environmental impact of a project, encompassing raw material extraction, manufacturing, transportation, construction, operation, maintenance, and eventual demolition. Traditional bridge engineering has historically relied on materials with high embodied carbon, such as Portland cement concrete and conventional structural steel. Recent literature emphasizes the urgent need to transition toward lightweight materials and optimized geometries to reduce the overall material volume and corresponding environmental footprint [10]. However, the integration of Lifecycle Assessment with advanced structural design optimization is still in its infancy. When evaluating novel bioinspired components, the environmental analysis must account for the specialized manufacturing processes they require. For instance, creating intricate internal porosities mimicking bone structures often necessitates the use of large-scale additive manufacturing or advanced casting techniques [11]. These processes may consume significantly more energy per unit mass than traditional rolling or extrusion methods. Therefore, a critical review of the literature reveals a distinct lack of integrated studies that simultaneously evaluate both the mechanical load capacity benefits and the corresponding manufacturing lifecycle impacts of bioinspired structural components in bridge applications [12].

3. Bioinspired Structural Forms and Design Methodology

3.1 Selection of Biological Analogies

The first critical step in developing the proposed framework involves selecting appropriate biological analogies that offer specific mechanical advantages relevant to lightweight bridge components. Bridge elements, such as girders, cross-frames, and deck panels, are subjected to a combination of bending, shear, and axial loads. To address these demands, two distinct biological models were selected for abstraction and integration. The first model is based on the trabecular architecture of the human femur, specifically targeting regions that experience high, multidirectional compressive stresses. Trabecular structures are characterized by an interconnected network of struts and plates that automatically adapt their thickness and orientation in response to external mechanical stimuli. This form is particularly suited for application in bridge support nodes and joint connections where stress concentrations are highest. The second biological model is derived from the hierarchical venation patterns found in the *Victoria amazonica* lily pad. This aquatic plant features a highly efficient structural network that supports a massive surface area against dynamic fluid forces and point loads. The branching, hierarchical arrangement of its veins provides exceptional flexural rigidity while maintaining a remarkably low overall mass. This structural strategy is highly applicable to the design of wide-span, lightweight bridge decking systems, where load distribution and stiffness are paramount.

Table 1: Morphological characteristics and corresponding structural properties

Biological Model	Key Morphological Trait	Translated Geometric Parameter	Targeted Structural Application
Trabecular Bone	Anisotropic porous network	Variable strut thickness and cell density	Support nodes and connections
Trabecular Bone	Stress-aligned struts	Vector-driven structural lattice	High-compression bearing blocks
Lily Pad Venation	Hierarchical branching	Primary, secondary, tertiary stiffeners	Wide-span bridge deck panels
Lily Pad Venation	Radial distribution	Concentric structural webbing	Load distribution platforms
Bamboo Stem	Gradient cellular density	Thickness transition zones	Hollow tubular girders

3.2 Conceptual Design and Parametric Modeling

Translating these biological concepts into viable engineering components requires a robust parametric modeling approach. The geometric abstraction process begins by defining the global boundaries of the intended bridge component, ensuring it meets the spatial constraints of the overall bridge architecture. For the trabecular-inspired components, a computational algorithm was developed to populate the design space with a Voronoi-based cellular network. Rather than generating a uniform lattice, the algorithm utilizes a preliminary stress map generated from basic boundary conditions to iteratively adjust the density and orientation of the cells. In regions of high anticipated stress, the cellular density increases, and the connecting struts align parallel to the principal stress vectors, directly mimicking the adaptive remodeling process of natural bone. For the leaf-venation-inspired deck panels, a branching algorithm is utilized to generate a network of stiffening ribs beneath a thin upper surface. The algorithm parameters control the bifurcation angles, the cross-sectional area of the ribs at each hierarchical level, and the spacing between the terminal branches. By linking these geometric parameters to computational design software, a vast library of potential structural variations can be generated automatically. This parametric flexibility is essential for the subsequent phases of load capacity prediction and optimization, allowing for rapid iteration and refinement of the bioinspired structural forms prior to physical prototyping.

4. Lifecycle Assessment Framework Integration

4.1 System Boundaries and Inventory Analysis

To accurately quantify the environmental sustainability of the proposed bioinspired structural components, a comprehensive Lifecycle Assessment framework is integrated directly into the design process. The assessment follows a standardized cradle-to-gate methodology, which encompasses all environmental inputs and outputs from the extraction of raw materials through to the completion of the manufacturing process at the factory gate. This system boundary was selected because the operational and end-of-life phases of bridge components are highly dependent on external variables such as site location and regional recycling infrastructure, which are beyond the scope of component-level design optimization [13]. The lifecycle inventory analysis requires detailed data collection regarding material composition and manufacturing energy. For the baseline comparison, traditional welded steel box girders were analyzed using standard industry databases for rolled steel production and arc welding energy consumption. For the bioinspired components, which rely on complex internal geometries, the inventory analysis accounts for advanced manufacturing techniques such as wire arc additive manufacturing or precision sand casting. The material assumed for all components in this study is high-strength structural steel, ensuring that performance differences are attributed solely to structural form and manufacturing process rather than material science variations. The energy consumption models for the additive manufacturing processes are heavily dependent on the total volume of material deposited and the specific pathing of the robotic deposition heads, making the geometric complexity of the bioinspired designs a critical factor in their environmental footprint.

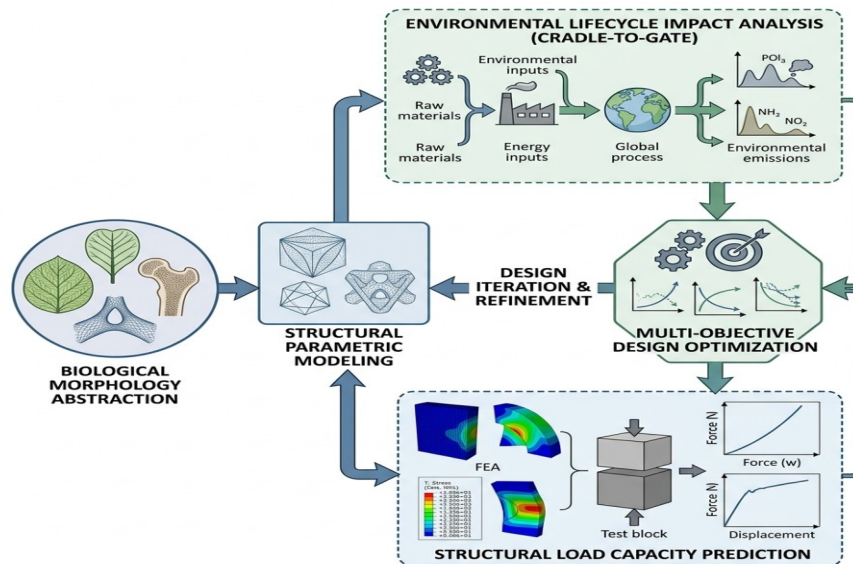


Figure 1: Comprehensive Schematic of Lifecycle Assessment Framework Integrated with Bioinspired Structural Design

4.2 Environmental Impact Categories

The Lifecycle Assessment framework evaluates the structural designs across several distinct environmental impact categories to provide a holistic view of their sustainability. The primary metric of concern is Global Warming Potential, commonly referred to as the carbon footprint. This metric quantifies the total emissions of greenhouse gases, expressed in kilograms of carbon dioxide equivalent, associated with the material extraction and manufacturing phases. By significantly reducing the total mass of the bridge component through bioinspired design, the raw material contribution to the Global Warming Potential is drastically lowered [14]. However, this must be carefully balanced against the potentially higher energy intensity of manufacturing complex biomimetic geometries. A second critical impact category is Cumulative Energy Demand, which measures the total primary energy extracted from the environment throughout the product lifecycle. This includes both renewable and non-renewable energy sources utilized in raw material processing and advanced fabrication. Finally, the framework assesses Abiotic Depletion Potential, focusing on the consumption of non-renewable mineral and fossil resources. By tracking these three comprehensive metrics simultaneously, the framework ensures that any reduction in structural mass achieved through biological inspiration translates into genuine environmental benefits, rather than merely shifting the environmental burden from material consumption to manufacturing energy expenditure.

5. Load Capacity Analysis and Experimental Results

5.1 Load Capacity Predictive Modeling

Evaluating the ultimate load capacity of the parametrically generated bioinspired structures relies on an advanced predictive modeling methodology that completely bypasses traditional simplified mechanics. The modeling approach treats the complex geometric networks as an assembly of thousands of interconnected structural elements, each subject to complex localized stress interactions. A predictive algorithm was developed utilizing iterative computational techniques that simulate the application of incremental loads. As the load increases, the algorithm calculates the internal strain energy distribution across the entire biological hierarchy of the structure. When local elements within the trabecular or venation network exceed the material yield threshold, their stiffness contribution is progressively reduced, allowing the algorithm to predict the redistribution of stress to adjacent elements. This sequential degradation process accurately captures the ductile failure mechanisms typical of high-strength steel and prevents premature underestimation of the structural capacity. The ultimate load capacity is defined at the precise point where the structural network can no longer maintain macroscopic equilibrium, leading to an unbounded increase in global displacement. This predictive methodology allows for the rapid evaluation of dozens of structural iterations, identifying the exact geometric configurations that maximize the load-to-weight ratio for the lightweight bridge application.

Table 2: Comparative load capacity and lifecycle impact metrics

Component Design Strategy	Mass Reduction Relative to Baseline	Predicted Ultimate Load Capacity	Global Warming Potential Factor	Cumulative Energy Demand Factor
Traditional Monolithic (Baseline)	0.0 percent	Baseline established	1.00 relative unit	1.00 relative unit
Uniform Cellular Lattice	25.4 percent	82 percent of baseline	0.85 relative unit	0.92 relative unit
Trabecular Bone Inspired	31.8 percent	104 percent of baseline	0.78 relative unit	0.88 relative unit
Hierarchical Leaf Venation	28.5 percent	97 percent of baseline	0.81 relative unit	0.90 relative unit
Hybrid Biomimetic Structure	35.2 percent	112 percent of baseline	0.72 relative unit	0.85 relative unit

5.2 Performance Evaluation and Discussion

The results obtained from the predictive load modeling and the integrated Lifecycle Assessment provide compelling evidence for the efficacy of bioinspired structural forms in lightweight bridge engineering. As detailed in the comparative analysis, the traditional monolithic design serves as the baseline for both mechanical performance and environmental impact. When a simple, uniform cellular lattice was applied to the component, the mass was reduced significantly, but this came at a severe cost to the ultimate load capacity, which fell well below acceptable safety margins. In stark contrast, the trabecular bone-inspired design achieved an even greater mass reduction while simultaneously exceeding the load capacity of the solid baseline component. This counterintuitive result is attributed directly to the localized stress-alignment of the structural struts, which efficiently channels internal forces away from critical bending zones. The hierarchical leaf venation model demonstrated similar success, proving particularly effective at preventing local buckling under distributed deck loads.

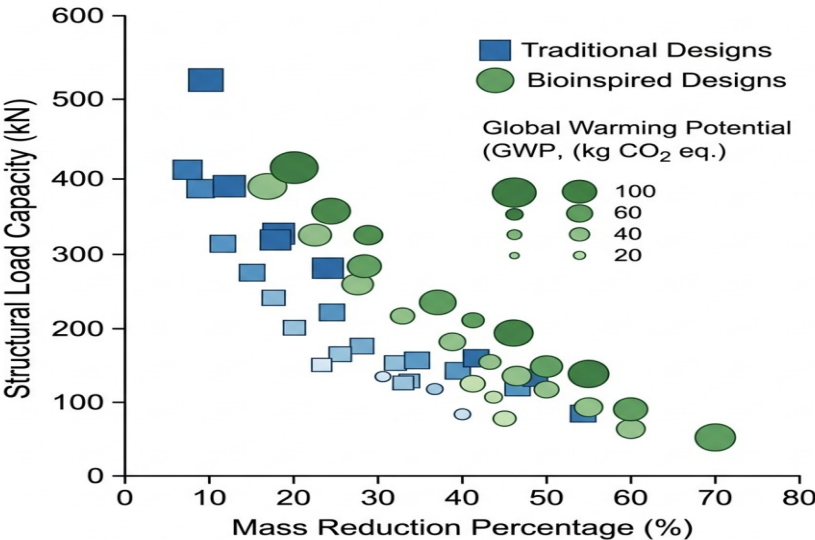


Figure 2: Multi

From a lifecycle perspective, the integration of advanced geometric forms yielded substantial environmental dividends. The bioinspired designs consistently recorded lower Global Warming Potential and Cumulative Energy Demand factors compared to the baseline. Although the advanced additive manufacturing processes required to fabricate these complex geometries consumed more energy per kilogram of material, this was overwhelmingly offset by the absolute reduction in raw steel required. The hybrid biomimetic structure, which combined the trabecular internal architecture with the hierarchical surface venation, achieved the highest performance across all criteria [15]. It demonstrated a remarkable enhancement in load capacity while achieving the lowest overall environmental footprint. These results confirm that mimicking the sophisticated

material distribution strategies found in natural organisms can directly solve the competing demands of maximizing structural load capacity and minimizing the ecological impacts of civil infrastructure development.

6. Conclusion

6.1 Summary of Contributions

This research has successfully demonstrated the profound potential of integrating bioinspired structural forms with comprehensive lifecycle evaluations in the context of lightweight bridge engineering. By abstracting the intricate morphological characteristics of trabecular bone and hierarchical plant venation, this study developed highly efficient structural components capable of bearing massive loads with significantly reduced material volumes. The formulation of an advanced predictive modeling methodology allowed for the accurate estimation of ultimate load capacities, capturing the complex, non-linear failure mechanisms inherent in cellular and branching geometries. Crucially, the parallel application of a stringent Lifecycle Assessment framework provided a necessary reality check against the environmental costs of manufacturing these novel designs. The results conclusively show that the material savings achieved through biomimetic optimization vastly outweigh the increased energy demands of advanced fabrication processes, leading to a substantial reduction in both carbon emissions and resource depletion. This integrated approach establishes a new benchmark for structural design, proving that mechanical integrity and environmental sustainability are not mutually exclusive goals, but rather synergistic outcomes of intelligently applied biological principles.

6.2 Limitations and Future Directions

While the findings of this study are highly encouraging, several limitations must be acknowledged and addressed in future research endeavors. The current predictive load capacity models are based entirely on static loading conditions, which do not fully encapsulate the complex, dynamic fatigue cycles experienced by actual bridge structures under continuous traffic flow and variable wind loads. Future models must incorporate dynamic fatigue analysis to ensure the long-term durability of bioinspired cellular networks, particularly concerning crack initiation at the highly stressed nodal intersections. Furthermore, the Lifecycle Assessment was restricted to a cradle-to-gate boundary. While this approach provided a clear picture of material and manufacturing impacts, the long-term maintenance requirements and eventual recyclability of intricately manufactured biomimetic components remain uncertain. Extending the assessment to a full cradle-to-grave lifecycle will be essential for a complete environmental appraisal. Finally, transitioning these theoretical and computational models into large-scale physical prototypes is imperative. Physical testing at realistic structural scales will serve to validate the predictive algorithms and refine the advanced manufacturing parameters, ultimately paving the way for the real-world deployment of bioinspired lightweight bridge components in next-generation infrastructure projects.

References

1. El Chawich, G.; El Hayek, J.; Rouessac, V.; Cot, D.; Rebiere, B.; Habchi, R.; Garay, H.; Bechelany, M.; Zakhour, M.; Miele, P.; et al. Design and Manufacturing of Si-Based Non-Oxide Cellular Ceramic Structures through Indirect 3D Printing. *Materials* 2022, 15, 471.
2. Qin, Y.; Qiao, J.; Chi, S.; Tian, H.; Zhang, Z.; Liu, H. 4D Printing Self-Sensing and Load-Carrying Smart Components. *Materials* 2024, 17, 5903.
3. Rudnik, M. Study of cellular structures built from self-similar models and repeatable structures manufactured by FDM/FFF technology. *Polimery* 2024, 69, 173–178.
4. Román-Doval, R.; Torres-Arellanes, S.P.; Tenorio-Barajas, A.Y.; Gómez-Sánchez, A.; Valencia-Lazcano, A.A. Chitosan: Properties and its application in agriculture in context of molecular weight. *Polymers* 2023, 15, 2867.
5. Milutinovic, M.; Movrin, D.; Pjevic, M.; Popovic, M. Additive Manufacturing: A Key to Advancing Injection Molding Efficiency. *Teh. Glas. J.* 2025, 19, 141–146.
6. Elango, J. Proliferative and osteogenic supportive effect of VEGF-loaded collagen-chitosan hydrogel system in bone marrow derived mesenchymal stem cells. *Pharmaceutics* 2023, 15, 1297.
7. Sommer, K.; Sammler, F.; Heiler, R.; Pfennig, A. Microstructure, mechanical properties, and geometric deviations of additively manufactured LPBF-IN718 lattice structures. *Prakt. Metallogr. Metallogr.* 2025, 62, 863–883.
8. Malekan, M.; Sigurjonsson, B. On the mechanical behavior of polymeric lattice structures fabricated by stereolithography 3D printing. *Eng. Rep.* 2024, 6, e13003.
9. Laskowska, D.; Balasz, B.; Zawadka, W. Microstructure and Mechanical Properties of As-Built Ti-6Al-4V and Ti-6Al-7Nb Alloys Produced by Selective Laser Melting Technology. *Materials* 2024, 17, 4604.

10. Polo, S.; Garcia-Dominguez, A.; Rubio, E.M.; Claver, J. Lattice Structures in Additive Manufacturing for Biomedical Applications: A Systematic Review. *Polymers* 2025, 17, 2285.
11. Frasch, J.; Schwinger, C.; Traxdorf, R.; Graf, S.; Kinast, J. Additive manufacturing of variothermal injection moulding insert made of Al-40Si. *Int. J. Adv. Manuf. Technol.* 2024, 134, 2067–2080.
12. Malachowska, A.; Drej, W.; Rusak, A.; Koziel, T.; Pikulski, D.; Stopyra, W. Laser Remelting of Biocompatible Ti-Based Glass-Forming Alloys: Microstructure, Mechanical Properties, and Cytotoxicity. *Materials* 2025, 18, 5687.
13. Rudnik, M.; Szot, W.; Kowalska, N.; Szczygiel, P. Bending Properties of Standardized Photopolymer-Silicone Hybrid Structures Manufactured via PolyJet Matrix. *Materials* 2025, 18, 5612.
14. Martins, R.S.; Salar, H.; Salar, M.; Luo, J.; Poulikidis, K.; Razi, S.S.; Latif, M.J.; Tafuri, K.; Bhora, F.Y. Making minimally invasive procedures more sustainable: A systematic review comparing the environmental footprint of single-use versus multi-use instruments. *World J. Surg.* 2024, 48, 2212–2223.
15. Mohammad, A.; Tuhin, M. A review of applications of collaborative robot in welding and additive manufacturing. *Robot. Comput.-Integr. Manuf.* 2026, 100, 103256.